

October 2012

## NATIONAL & INTERNATIONAL

### “Indian Creek” Most Expensive Single-Family Home Sale In Miami-Dade County

Prudential Douglas Elliman Agent Oren Alexander of The Alexander Group, has co-brokered the sale of a \$47 million home in Indian Creek Village, Florida – the most expensive single-family home sale in Miami-Dade County history. The modern ten-bedroom, 18,000-square-foot estate was purchased through an undisclosed foreign buyer. Alexander represented both buyer and seller.

“This just goes to show that the power of the Elliman Brand is growing,” said Douglas Elliman President and CEO Dottie Herman. “We go where our clients want to purchase homes, and we are setting new records in the process.”

“The sale had been in the works for over six months,” said Oren. “This is an incredible property and South Florida is a booming market – we’re seeing prices we’ve never seen before.”

Built in 2008, the estate is situated on a private gated island, one of the most coveted residential communities in the country, and was designed to feel like a private resort. Conceived by architect Rene Gonzalez, the space is divided by waterways with koi ponds and has glass walls overlooking the Biscayne Bay. It has its own private beach filled with pink sand imported from the Bahamas.